

## Material: UNI GS-8 MnMo 7 4

## **Standard Specification for Seemless Steel Tubes for Pressure Purposes**

**Group:** Ferrous Mild Steel Alloys

**Sub Group:** UNI GS-8 MnMo 7 4 Seemless Steel Tubes for Pressure Purposes

**Application:** Intended for Valve, Pump, General Engineering, Automotive and Other Industries

**Grade Belongs to the Industry:** Casting

Chemical Composition			Heat Treat	ment
Carbon	C %	0.060 - 0.100		
Silicon	Si %	0.600 max.		
Manganese	Mn %	1.500 - 1.800	Normalizing Forming	
Phosphorus	P %	0.020 max.		
Sulphur	S %	0.015 max.		
Chromium	Cr %	0.200 max.		
Molybdenum	Mo %	0.300 - 0.400		
Vanadium	V %	0.100 max.		
Niobium	Nb %	0.050 max.	Mechanical Properties	
Nitrogen	N %	0.020 max.	Tensile Strength in Mpa	500 - 650
Iron	Fe %	Balance	Yield Strength in Mpa	350 min.
-	-	-	Elongation in %	22 min.
-	-	-	Reduction of Area in %	-
-	-		Hardness in BHN	-
-	-	-	Impact in Joule	80 J @ RT

Cross Reference Table					
Material	Standard	Country	Grade Belong to the Industry		
1.5450	EN	European Union	Casting		
1.545	EN	European Union	Casting		
1.545	DIN	Germany	Casting		
GS-8MnMo7 4	DIN	Germany	Casting		
1.543	DIN	Germany	Casting		
1.543	DIN	Germany	Casting		
GS-8MnMo7 4	AFNOR NF	France	Casting		

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